



**COSTWAY**

WHERE THERE IS COSTWAY THERE IS HOME



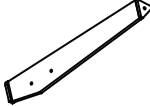
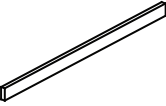


## **USER'S MANUAL**

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**54" Soccer Table**

**Model: SP35344**

# SP35344 PARTS LIST

1  End Apron 2 Pieces	2  Goal End Board 2 Pieces	3  Top Slat Board 2 Pieces	4  Side Apron 2 Pieces	5  Goal Box 2 Pieces
6  Playfield 1 Piece	7  Left Leg 2 Pieces	8  Right Leg 2 Pieces	9  Support Brace 2 Pieces	10 Pre-installed  Goal Cover 2 Pieces
11  4 x 10mm Round Head Screw 64 Pieces	12  4 x 32mm Round Head Screw 4 Pieces	13  3 x 20mm Washer Head Screw 18 Pieces	14  5/16" x 1" Bolt 16 Pieces	15  4 x 28mm Bolt 26 Pieces
16  4 x 45mm Flat Head Screw 4 Pieces	17  3 x 30mm Washer Head Screw 8 Pieces	18  4 x 40mm Flat Head Screw 12 Pieces	19  5-Hole Rod 2 Pieces	20  2-Hole Rod 2 Pieces
21  3-Hole Rod 4 Pieces	22  Player - Black 13 Pieces	23  Player - Ivory 13 Pieces	24  5/16" Washer 16 Pieces	25  4mm Nut 26 Pieces
26  Handle 8 Pieces	27  Rod End Cap 8 Pieces	28 Pre-installed  Plastic Ball Entry Rim 2 Pieces	29  Scorer 2 Pieces	30  "L" Bracket 16 Pieces
31  Leg Leveler 4 Pieces	32  Rod Bumper 16 Pieces	33  Rod Washer 16 Pieces	34  Allen Key 1 Piece	35  Soccer Ball 2 Pieces
36 Pre-installed  Square Nut with Screws 4 Pieces	37 Pre-installed  Plastic Rod Bushing 16 Pieces	38 Pre-installed  Ball Return Cover 2 Pieces	39 Pre-installed  T - Nut 16 Pieces	

# ASSEMBLY INSTRUCTIONS

1. Find a clean, level place to begin the assembly of your Soccer Table. The table will be assembled upside down and then turned over on its legs once the assembly completed. This game table is heavy, and turning it over will require at least two strong adults.
2. Remove all the parts from the box and verify that you have all of the listed parts as shown on the parts list. Carefully cut or tear the four corners of the box so that the bottom of the box can be used as your work surface.

FIG. 1

3. Attach one Goal End Board (#2) to one Top Slat Board (#3) using three "L" Brackets (#30) and twelve Screws (#11) as shown in FIG. 1.
4. Repeat the step above for the other Goal End Board (#2) and Top Slat Board (#3).

FIG. 1

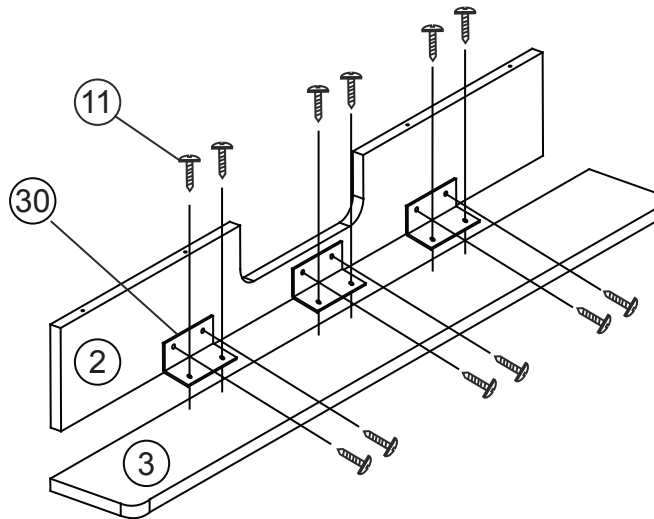


FIG. 2

5. Attach the pre-assembled Goal End Boards and Top Slat Boards (#2 & #3) to the Side Aprons (#4) using eight Screws (#17).

FIG. 2

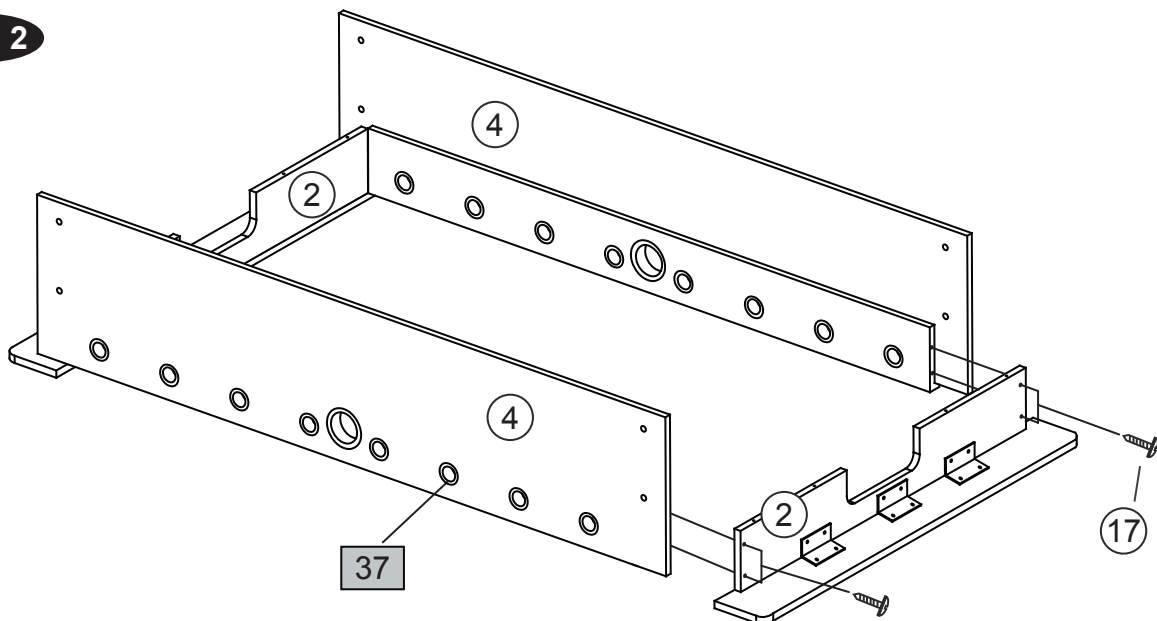


FIG.3

6. Place the Playfield (#6) in the center of the cabinet. Attach it to the Side Aprons (#4) using ten Screws (#13) and attach it to the Goal End Boards (#2) using eight Screws (#13).

FIG. 3

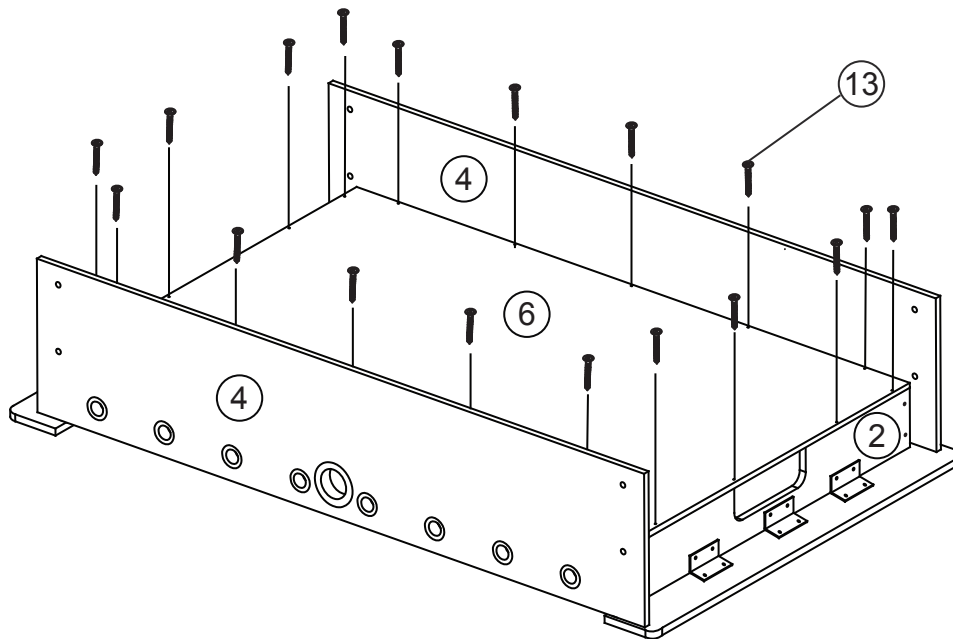
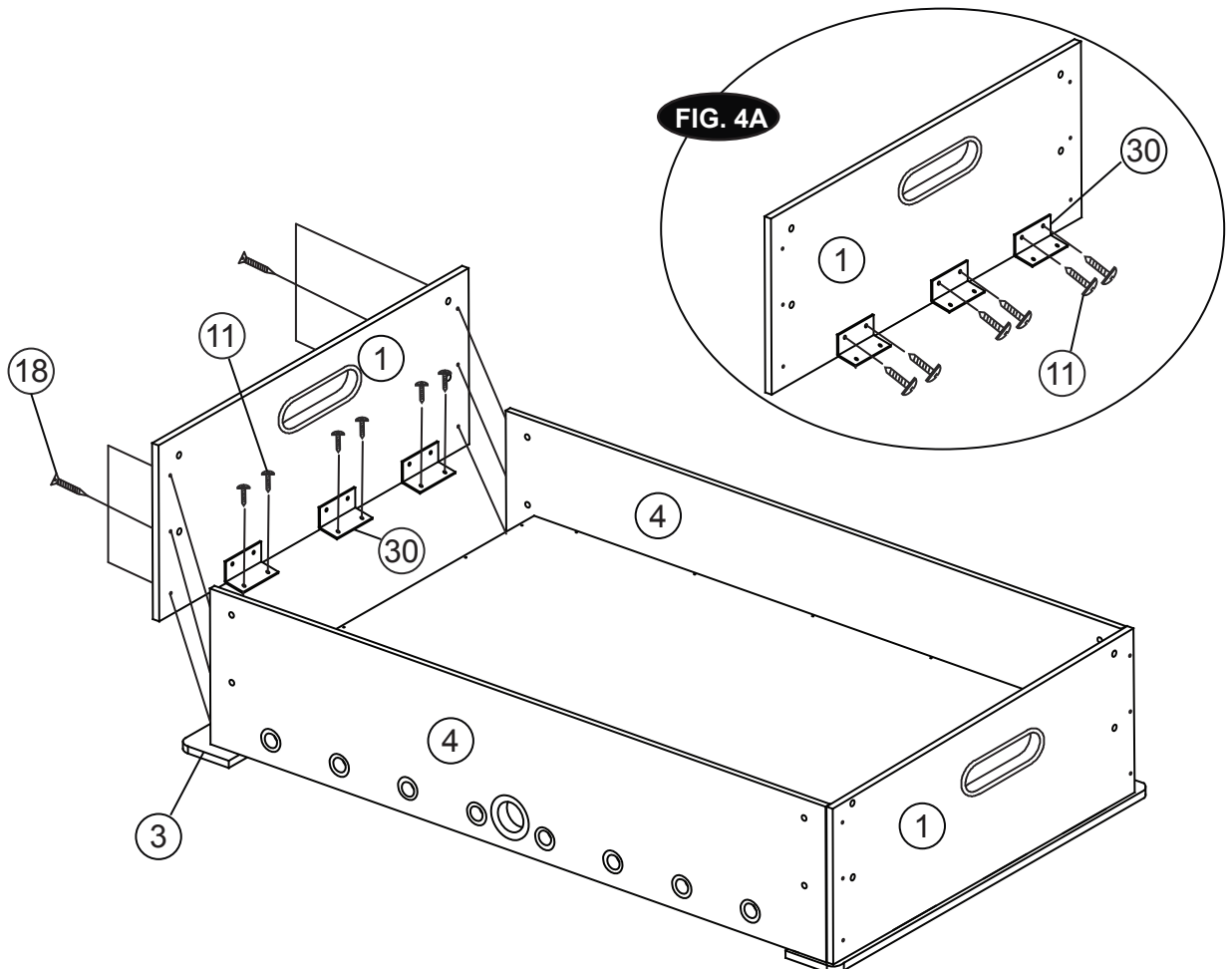


FIG.4

7. Attach the "L" Brackets (#30) to the End Aprons (#1) using two Screws (#11) per Bracket as shown in FIG.4A.
8. Attach the End Aprons (#1) to the Side Aprons (#4) using six Screws (#18) per End Apron, and then attach the "L" Brackets (#30) to the Top Slat Boards (#3) using two Screws (#11) per Bracket. **See FIG.4.**

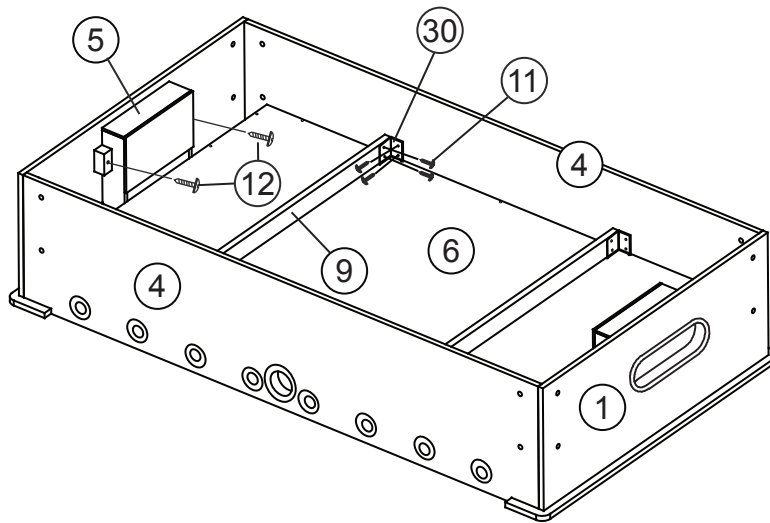
FIG. 4



## FIG.5

9. Attach the Goal Boxes (#5) to the End Aprons (#1) using two Screws (#12) per Goal Box.
10. Place the Support Braces (#9) on the Playfield (#6) and attach them to Side Aprons (#4) using two "L" Brackets (#30) and eight Screws (#11) per Support Brace.

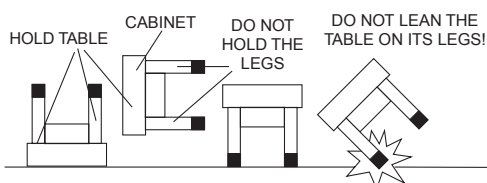
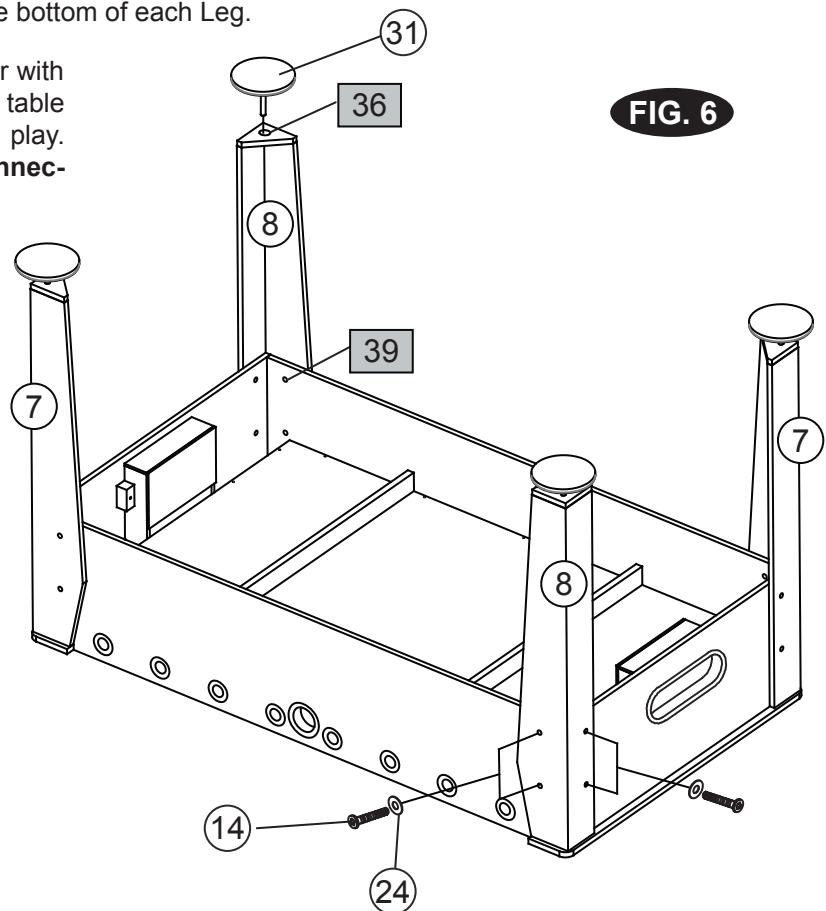
### FIG. 5



## FIG.6

11. Attach the Left and Right Legs (#7 & #8) to the corner of the cabinet using four Bolts (#14) and four Washers (#24) per Leg.
12. Screw the Leg Levelers (#31) into the bottom of each Leg.
13. Lift the table assembly from the floor with two strong adults, turn it over, and set table on its legs in the location where you play.  
**Go back and make sure that all connections are tight.**

### FIG. 6



**CAUTION:** Two strong adults are recommended to turn the table over as shown.

1. Lift the table off the ground.
2. Turn the table over.
3. Place it on all four feet at the same time on the ground.

FIG.7

14. Slide the Player Rods ( #19-21) through the Rod Bushings (#37) on one Side Apron (#4) in the order as shown in Fig.7 and 7A.

**Note: The player Rods have a hole at their end where the Handles (#26) will go.**

15. Place the Rod Bumpers (#32), Rod Washers (#33) and Players (#22 and #23) onto the Player Rods (#19, #20 and #21) in the order as shown in Fig.7, 7A and 7B.

16. Now insert the Player Rods through the Rod Bushings (#37) on the opposite Side Apron (#4).

17. Attach the Players (#22 or #23) to the Player Rods (#19 -21) using one Bolt (#15) and one Nut (#25) per Player. **See FIG.7C.**

**Note: The goalie should be at the left side of each player.**

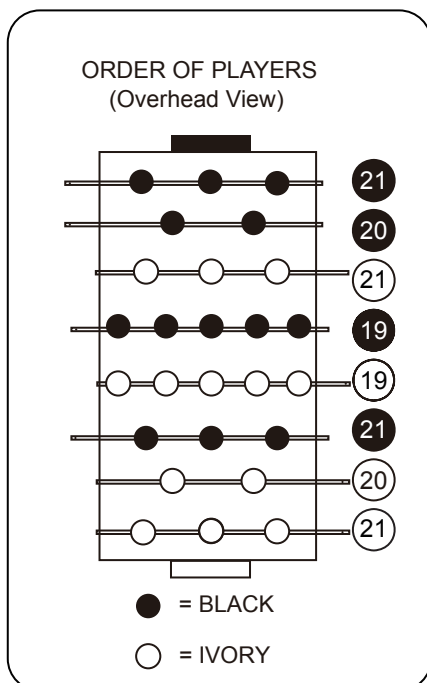
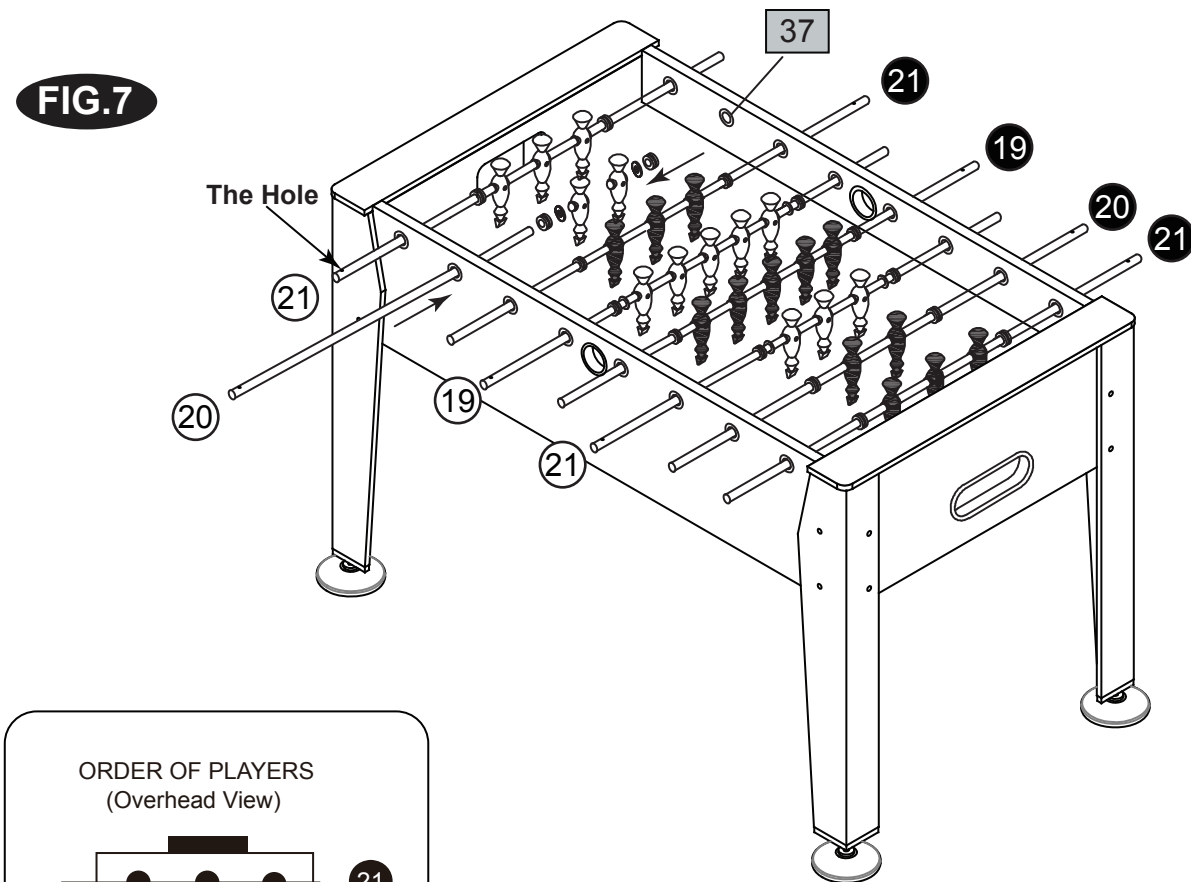


FIG. 7A

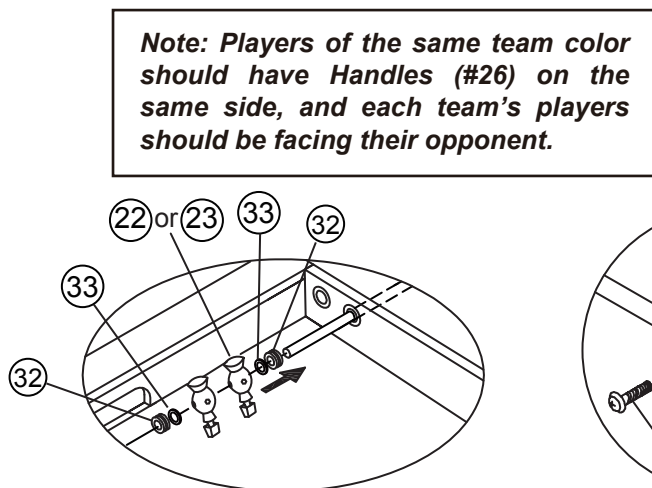


FIG. 7B

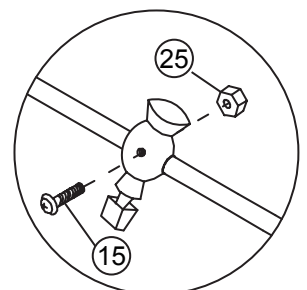
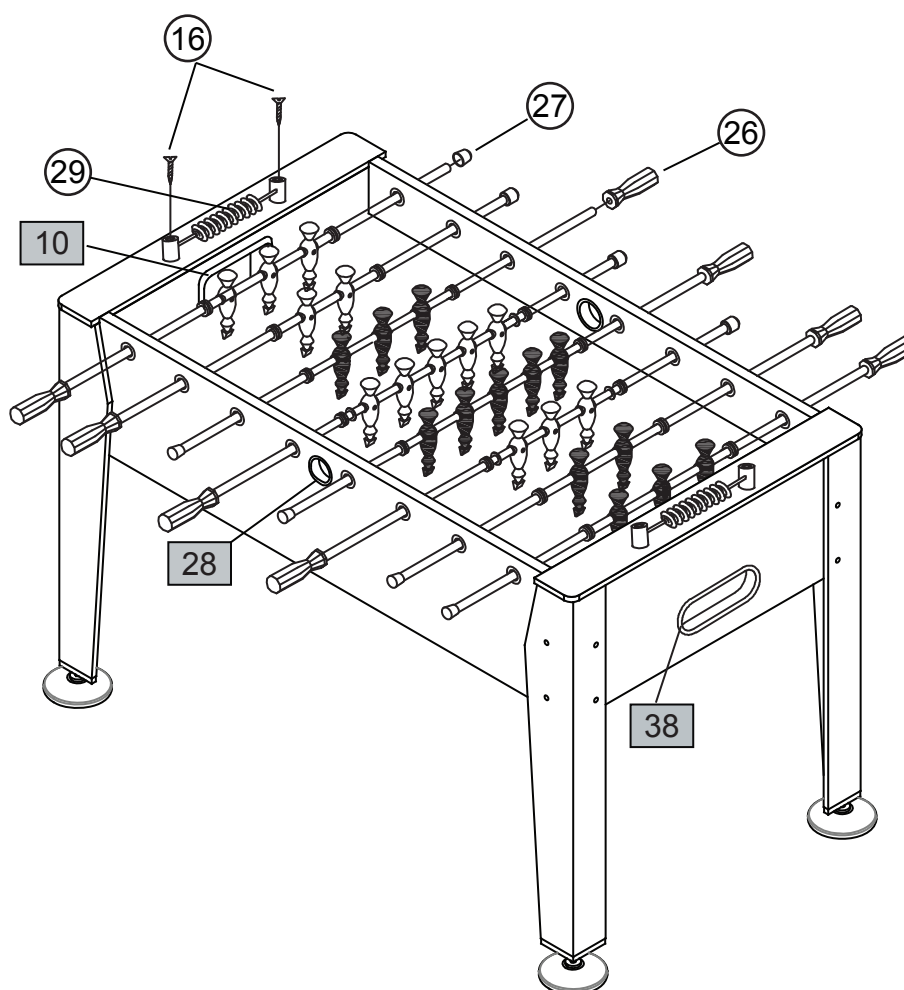


FIG. 7C

## FIG.8

18. Place the Handles (#26) onto the Player Rods with a hole at their end. And then place the Rod End Caps (#27) onto the other side of the Player Rods.
19. Attach the two Scorers (#29) to the Top Slat Board (#3) using two Screws (#16) per Scorer.

**FIG.8**



**YOU ARE NOW READY TO PLAY!**



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